**BILL OF MATERIALS**

**Product: *WHITE MOUNTAIN EUCALYPTUS 3LB***

**Pouch Specifications:**

* Pouch is aqua blue, light green, turquoise, white, and blue
* Dimensions of pouch are: 7-1/2” W X 10-1/2”T
* Pouch fitted with gusseted bottom and zipper top

**Pouch Machine Recipe:**

* Select program titled 3pound pouch on the Manuel machine
* Add aspertate mix to ribbon blender to feed in pouch with fragrance
* Ribbon blender feeder set at 800.
* 6.80 grams of fragrance per pouch.(0.50%)
* **Case Specification:**
* Case is brown corrugated with black print
* Case inside dimensions are: 10-3/4x10x6-1/2

**Packing Specification:**

* 6 ct. pouches / case , packed horizontally into case
* The four digit julian date code to be applied both to pouch and case
* Date code information will be year-julian date = 9029 [ 9- meaning the year 029 -meaning the 29th day of the year ]
* outside label required on each case
* 96 cases/pallet double stretch wrapped with outside pouch indicator. Every other pallet to have top slip sheet.
* Numeric order of production (i.e.1,2,3,4) and date of manufacture to be written outside stretch wrap
* Pallets may not be double stacked in warehouse

**Pallet Configuration:**

16cases per layer, column stacked 6high=96 cases per pallet

**Fragrance Specifications**

* Fragrance Manufacturer: Arylessence
* Label: Eucalyptus Duplication for Bath Salts
* Drum Color: Blue
* Placard Identification: A-ED
* Placard Color: Olive Green

Rev: 01

Date: 05/24/2011